

2 Phase Disc Separator

(Liquid & Solids Separation)



Disc Separator

2 Phase Separation



Brief Introduction

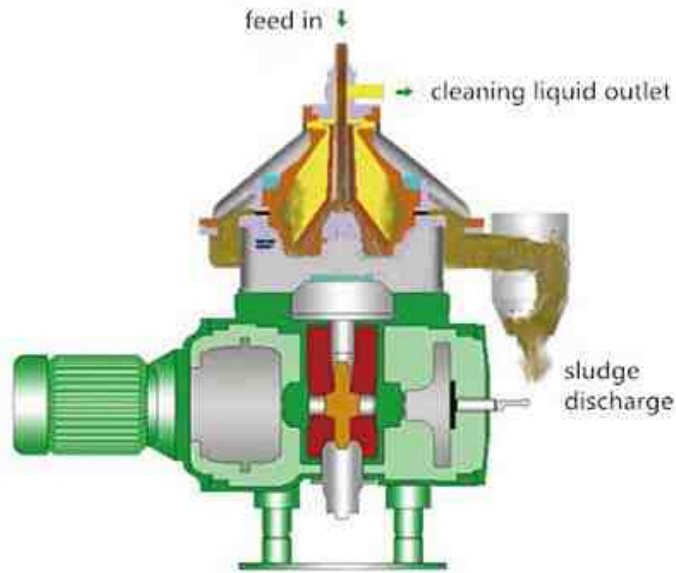
The 2 phase disc stack separator is used to separate the fine particles from the liquid and discharge clarified liquid. Compared with decanter centrifuge, the G force of 2 phase disc stack separator is much higher than decanter centrifuge. The disc stack separator G force is up to 12000g. Generally, the G force of the decanter centrifuge is about 3000G. The high speed and G force makes the disc stack separator to produce high clarified liquid.

However, the materials separated by disc separator should not have high solid content or big particles. Usually the particles content should be less than 3%, it's better to be 1%. Therefore, in some application, pre-treatment will be carried out by decanter centrifuge or other separation equipment, and then clarification and separation will be carried out in the 2 phase disc stack separator. The 2 phase disc stack separator is widely used in vegetable oil clarification, biological and chemical pharmaceutical industry, dairy and beverage industry, biofuel and marine oil clarification, etc.

Disc Separator

Working Principle

Working Principle & Features



two-phase separation

The material to be clarified enters the bowl through a feed pipe. In the distribution cabinet of the disc separator, the material is smoothly accelerated until it is synchronized with the speed of the rotary bowl. The disc stack in the rotating cylinder divides the material into many thin layers, forming a large area of clarification area. The high-speed centrifugal force makes the solid slag separated from the liquid in the disc stack deposit into the solid slag collection cavity at the edge of the bowl. The self-discharging 2 phase disc separator can be adjusted according to the material.

Technical Parameters

2 Phase Disc Separator

Model	SZDH360	SZDH500	SZDH550	SZDH700
Type	Liquid & Solids Separation			
Bowl Diameter	400mm	540mm	620mm	800mm
Slide Piston	360mm	500mm	550mm	700mm
Theory Capacity	1-2 m3/h	5-10m3/h	10-15 m3/h	20-25m3/h
Max. Speed	7100RPM	6150RPM	6000RPM	4500RPM
Max. G Force	12409G	12273G	12488G	9063G
Motor Power	7.5KW	15/18.5KW	30KW	55KW
Feeding Pressure	0-0.1Mpa			
Starting Time	10-15 minutes			
Feed Material	Solids<3%			



Bowl System

Features



The bowl is the heart of the disc separator. The process effect is obtained by the rotating drum with high speed. It is mainly composed of the bowl body, the bowl cover, the locking ring, the disc holder, and a group of discs, etc. Each part of the bowl is the key to the separator. The key parts are machined by CNC machine and followed strict quality control system control. After assembling these parts precisely, the whole dynamic balance test is carried out precisely. The bowl is made of imported high-strength, corrosion-resistant stainless steel material, and integral forged by high-pressure, four non-destructive testing, CNC machining, in order to ensure that the separator operates safely and reliably under long time, high load and high speed.



立轴 Vertical Shaft



横轴 Horizontal Shaft



大小向心泵 Large and Small Centripetal Pump



铜齿 Copper Gear

Disc Processing Technic

Advanced Technic Ensures Quality



The disc is the key part of the separator. The processing quality determines the separation effect of the machine directly. We independently develop the special processing equipment for the disc. All the processes are formed by uniform mold and processed by surface polishing and flattening. The whole process achieves the international advanced level.

All the discs are spinning forming at one time, and the surface is precisely smoothed to separate the fluid under the minimum frictional resistance to obtain the best separation effect.

Control System

Control and Monitor

Control and Monitoring

The SZ disc separator control system can perform real-time separation, start, stop, emergency stop and manual slag control, ammeter, alarm and so on.

- Each separator is equipped with an independent PLC control and a separate touch screen.
- The control cabinet has an emergency stop button, and equipment would not start automatically after the recovery of power supply.
- PLC and touch screen are Siemens or well-known international series.
- The control module reserves at least 20% remain, and the digital input and output signals are controlled by DC24V.
- Display and control the operating conditions of the separator and associated equipment.
- Setting up the operating parameters of the separator and the operation of the associated equipment
- Display operating parameters of the separator, such as vibration, current, and speed
- Display real-time alarms, help information

Alarm function

- Vibration alarm of the machine: When it is exceeded the First Grade specified value, it will automatically alarm. If it is exceeded the Second Grade specified value and the delay is not eliminated, it will stop automatically.
- Speed alarm: When the speed of the machine is greater than or less than 5%, it will alarm automatically, and it will stop automatically after a certain time delay.
- Alarm of slag discharging amount less than the specified value. When the machine is in normal operation, it is necessary to discharge the slag on time and need to discharge the pre-set slag discharge amount, otherwise the machine will alarm automatically. The discharging shortfall can be supplemented by manual slagging.
- Bowl leakage alarm, when the seal ring of the large piston is not completely sealed, the machine will alarm automatically.



Facilities



No. 1 Factory: Headquarter Office



No. 2 Factory: Centrifuge & Separator Manufacture



Facilities

Separator & Centrifuges Workshop



Facilities

Fabrication & Coating



Machine made



Lathe processing



Semi finished product area



Welding



Product test area



Warehouse & Stock

Facilities



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